

Work Order ID 103126-1

July-23-F3 11:15:52 AM

\*103126\*

Page 1

Item ID: D4130-3

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Aft Cabin Floor Protector

Start Date: 6/14/13

Start Qty: 13.00

\*13\* \*14\*

Cust Item ID:

Required Date: 6/28/13

Req'd Qty: 13.00

\*13\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4130

B

100

0.00

\*100\*

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

14

0

13.07.23

110

0.00

\*110\*

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

14

0

13.07.24

120

0.00

\*120\*

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

0.00

13.7.24

14



# Work Order ID 103126

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**\*103126\***

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Item ID: D4130-3 Accept **\*N9000040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Aft Cabin Floor Protector  
 Start Date: 6/14/13 Start Qty: 13.00 **\*13\*** Cust Item ID:  
 Required Date: 6/28/13 Req'd Qty: 13.00 **\*13\*** Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo <i>copy 103118</i>	0.00  0.00							<i>10/13/17/24</i>
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							<i>13/17/24</i> <i>mf 13-7-24</i>

POSITIVE RECALL

POSITIVE 130725 AUTH *u*

DATE *u* 130724

*with cert*

*130723*





# Picklist Print

July-23-13 11:16:47 AM

Page 1

Work Order ID: 103126

Parent Item: D4130-3

Parent Item Name: Aft Cabin Floor Protector

Start Date: 6/14/13

Required Date: 6/28/13

Start Qty: 13.00

Required Qty: 13.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04  
GE PLASTICS LEXAN SHEET

Purchased No

100 sf 307.4920

9.96 192.88

126425 → to 13.07.23

202.00

Location

Loc Qty

Loc Code

MAT018

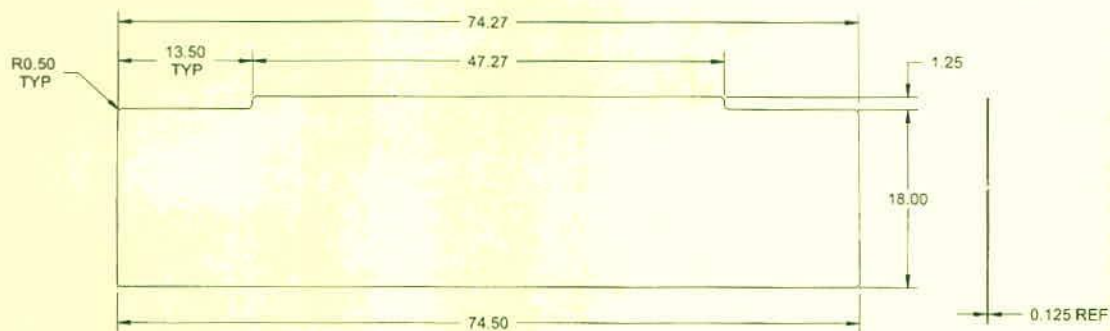
307.492

124866

307.492







**D4130-3 AFT CABIN FLOOR PROTECTOR**  
(TEXTURED SIDE SHOWN)



**RELEASED**  
2011-09-21

**NOTES:**

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS. 125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1 ON SMOOTH SIDE
- 7) WEIGHT: 7.61 lbs

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4130</b>	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 5	
APPROVED	<i>[Signature]</i>	TITLE <b>FLOOR PROTECTOR</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	DATE <b>11.07.27</b>	

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